

ASSEMBLY INSTRUCTION - 14 foot SHELTER TABLES

PARTS LIST

2-REGULAR END FRAMES

1-SPECIAL FRAME WITH EAR

2-CENTER CHANNEL

4-39" BRACES

6-5/16" x 1" BOLTS

68-1/4" LAG SCREWS

POSITION THREE TABLE TOP BOARDS WITH BEST SIDE FACE DOWN, LEAVING ABOUT 1/4" BETWEEN EACH BOARD. ATTACH SPECIAL FRAME, (EXTRA EAR ATTACHED), IN CENTER OF TABLE TOP WITH LAG SCREWS PROVIDED.

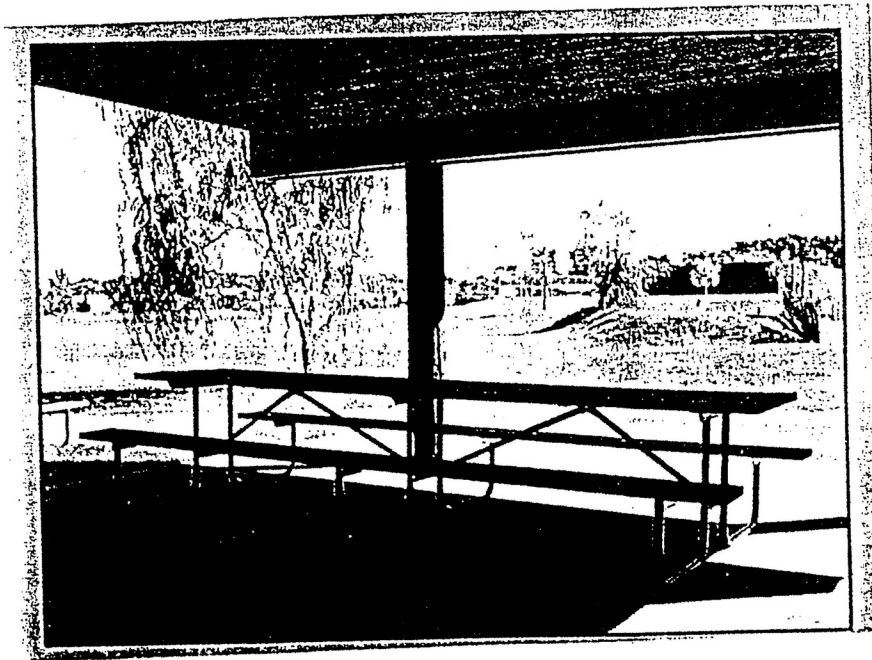
ATTACH 39" BRACE TO CHANNEL AND MIDDLE FRAME WITH 1" BOLTS, NUTS, & WASHERS. ATTACH CHANNEL TO LUMBER WITH LAGS. ATTACH 39" BRACE TO END FRAME AND SAME CHANNEL. SQUARE UP END FRAME AND LAG TO LUMBER. DO THE SAME ON THE OTHER END.

ATTACH SEATS SO GOOD SIDE ENDS UP ON TOP SURFACE AND HAS SAME OVERHANG AS THE TABLE TOP.

NOTE: FOR 10' TABLE: SAME AS ABOVE EXCEPT ALL BRACES WILL BE 30".

IF YOU HAVE ANY QUESTIONS REGARDING ASSEMBLY PLEASE CALL 1-800-393-9923.

THANK YOU FOR PURCHASING A "GERBER"!



Gerber

MANUFACTURING, INC.



DESIGNERS - MANUFACTURERS PICNIC TABLES - BENCHES - GRILLS - PLAYGROUND EQUIPMENT

2917 LATHAM DRIVE • MADISON WISCONSIN 53713 • (608) 271-2777 • (800) 393-9923 • FAX (608) 271-1920

GERBER MANUFACTURING LTD
ASSEMBLY INSTRUCTIONS 12' SHELTER TABLE
ALL TABLE SERIES

PARTS

2-REGULAR END FRAMES
1-SPECIAL END FRAME, (EXTRA EAR)
2-REGULAR CENTER CHANNEL
2-30" BRACES, 2-39" BRACES
6-5/16" X 1" BOLTS, NUTS, LW'S
74-LAG SCREWS OR 42 CARRIAGE BOLTS

TOOLS NEEDED

CARPENTER SQUARE
TAPE MEASURE
APPROPRIATE SIZE WRENCH
OR SOCKET.
HAMMER

NOTE: LAG SCREWS REQUIRED ARE AS FOLLOWS: YOU WILL USE 12 LAG SCREWS IN EACH END FRAME TOP, 10 LAG SCREWS IN EACH CENTER CHANNEL, 9 LAG SCREWS IN EACH SEAT BOARD. USING CARRIAGE BOLTS THE DRILLING OF LUMBER IS AS FOLLOWS: 10-5/16" DIAMETER HOLES PER BOARD. THERE ARE 2 HOLES FOR EACH CONTACT POINT OF FRAME TOP OR CENTER CHANNEL PER BOARD. THERE ARE 6-5/16" DIAMETER HOLES IN EACH SEAT BOARD.

1) LAYOUT LUMBER, (3-2X10'S) ON A FLAT, DRY, LEVEL SURFACE, GOOD SIDE DOWN. LEAVE 1/4" SPACING BETWEEN BOARDS. KEEP ENDS FLUSH.

2) PLACE "SPECIAL FRAME", (EXTRA EAR ATTACHED @ LEG TIE), IN THE CENTER OF LENGTH OF TABLE. LAG SCREW INTO PLACE OR DRILL 6-5/16" DIAMETER HOLES AND SECURE WITH CARRIAGE BOLTS.

3) ATTACH 39" BRACES TO BOTH EARS OF SPECIAL FRAME WITH 5/16" X 1" BOLTS, NUTS, AND LOCKWASHERS. FINGER TIGHTEN ONLY. ATTACH CENTER CHANNEL TO OTHER END OF BRACES ALONG WITH THE 30" BRACES. ATTACH OTHER END OF 30" BRACES TO REMAINING END FRAMES.

4) SQUARE UP END FRAMES AND SECURE WITH LAG SCREWS OR DRILL 5/16" HOLE FOR CARRIAGE BOLTS AND SECURE ACCORDINGLY.

5) PLACE TABLE IN UPRIGHT POSITION AND POSITION SEAT BOARDS SO THAT THEY ARE FLUSH WITH TABLE TOP ENDS AND SECURE WITH 9-LAG SCREWS PER SEAT BOARD OR DRILL FOR 6-5/16" CARRIAGE BOLTS PER SEAT BOARD.

6) TIGHTEN ALL SCREWS OR BOLTS WITH SOCKET OR WRENCH.

7) ENJOY!

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- 1) LAYOUT LUMBER FOR TOP ASSEMBLY, (3- 2 X 10'S) ON A CLEAN, LEVEL SURFACE BEST SIDE DOWN. LEAVE 1/4" SPACING BETWEEN BOARDS. KEEP ENDS FLUSH.
- 2) IF LUMBER IS PREDRILLED, BOARDS WILL BE MARKED WITH "L,C,R," FOR THE TOP ASSEMBLY, SEAT BOARDS WILL BE MARKED WITH AN "S". PLACE CARRIAGE BOLTS IN HOLES & TAP HEAD OF BOLTS LIGHTLY TO SEAT CARRIAGE HEAD INTO LUMBER. SQUARE UP TOP ASSEMBLY & FASTEN ALL HARDWARE AS FOLLOWS.
- 3) ATTACH CENTER CHANNEL THAT HAS TAB WELDED PERPENDICULAR TO CHANNEL, (ADA CENTER CHANNEL). SQUARE UP CENTER CHANNEL FROM END OF TABLE TOP MATERIAL TO EITHER SIDE OF TOP ASSEMBLY. LOCATE EQUALLY FROM EACH SIDE AND 8" FROM END OF LUMBER TO CENTER LINE OF HOLES IN CENTER CHANNEL. FASTEN SECURELY WITH (10) 1/4" X 1 1/4" LAG SCREWS.
- 4) ATTACH 27" BRACE TO EAR OF CENTER CHANNEL. ALL FASTENING POINTS OF BRACES USE A 5/16" BOLT, NUT, AND LOCKWASHER. FINGER TIGHTEN ONLY! ATTACH OTHER END OF BRACE TO THE END FRAME WHICH HAS TWO ANGLE IRONS BETWEEN THE UPRIGHTS OF THE FRAME. FASTEN ON ANGLE IRON NEAREST TABLETOP. FINGER TIGHTEN ONLY.
- 5) ATTACH 30" BRACE TO SAME END FRAME AT THE ANGLE IRON FARTHEST FROM TABLE TOP SURFACE. FASTEN OTHER END OF BRACE TO REGULAR CENTER CHANNEL ALONG WITH THE REMAINING 30" BRACE.
- 6) FOR A SINGLE OVERHANG ASSEMBLY ATTACH OTHER END OF 30" BRACE TO REMAINING END FRAME WHICH HAS ONE ANGLE IRON BETWEEN THE UPRIGHTS OF THE FRAME. THEN PROCEED TO STEP 7.
FOR A DOUBLE OVERHANG ASSEMBLY ATTACH OTHER END OF 30" BRACE TO REMAINING END FRAME WHICH HAS TWO ANGLE IRONS BETWEEN THE UPRIGHTS OF THE FRAME. FASTEN 30" BRACE TO ANGLE IRON FARTHEST AWAY FROM TABLE TOP SURFACE. FINGER TIGHTEN ONLY. ATTACH 27" BRACE TO ANGLE IRON NEAREST TABLE TOP SURFACE. FASTEN OTHER END OF 27" BRACE TO REMAINING CENTER CHANNEL WITH TAB WELDED PERPENDICULAR TO CENTER CHANNEL, (ADA CENTER CHANNEL). SQUARE UP CENTER CHANNEL TO EITHER SIDE OF TOP ASSEMBLY AND FASTEN SECURELY WITH (10) 1/4" X 1 1/4" LAG SCREWS.
- 7) SQUARE UP END FRAMES & LOCATE INTO PLACE REGULAR CENTER CHANNEL ON SURFACE OF LUMBER.
- 8) SECURE END FRAMES AND REGULAR CENTER CHANNEL WITH EITHER LAG SCREWS (12 LAG SCREWS PER END FRAME - 10 LAG SCREWS FOR CENTER CHANNEL) OR (6) CARRIAGE BOLTS PER END FRAME AND (6) CARRIAGE BOLTS PER CENTER CHANNEL.
- 9) FOR FASTENING SEAT BOARDS ON A SINGLE OVERHANG LOCATE SEAT BOARD TO BE FLUSH WITH TABLE TOP AT OPPOSITE END OF OVERHANG. SECURE SEAT BOARDS WITH EITHER 9 LAG SCREWS OR 4 CARRIAGE BOLTS PER SEAT BOARD. DRILL 4 HOLES, 1/16" LARGER THAN BOLT DIAMETER. FOR FASTENING SEAT BOARDS FOR DOUBLE OVERHANG LOCATE SEAT BOARDS TO BE AN EQUAL DISTANCE FROM EACH BOARD END TO EDGE OF END FRAME. SECURE SEATS WITH EITHER 9 LAG SCREWS OR 4 CARRIAGE BOLTS PER SEAT BOARD. FOR CARRIAGE BOLT APPLICATION DRILL 4 HOLES 1/16" LARGER HOLE THAN CARRIAGE BOLT DIAMETER.
- 10) USING APPROPRIATE WRENCH OR SOCKET SECURE ALL HARDWARE TIGHTLY.

**IF YOU HAVE ANY QUESTIONS REGARDING THE ASSEMBLY OF THIS TABLE
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REV 3-21-00

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6) Square up framework assembly by squaring frame support tubes to end frames or measure diagonally-equal distance from corner to corner of top of frame assembly. Maintain square & secure fasteners tightly.

FASTENING PLASTIC PLANKS*

7) Place planks on a clean flat surface. Planks are each marked on one end with letters as follows: S=seat, L=left, R=right, C=center

Place L,C,& R planks so all letters are on the same end and facing up towards you. Place bolts, (2"long carriage bolts) in holes with bolt head on bottom side of planks. Spacing between planks should be approx. 5/16". Place framework upside down on top boards and feed frame onto bolts in planks. Secure with serrated flange nuts. Finger tighten only. Assemble seat planks marked "S" to marked ends. "SL"= left side, "SR"= right side, all lettering on same end and facing up towards you. Secure all plank fasteners tightly.

Enjoy Your GERBER table!!!!