

GERBBER MANUFACTURING LTD
ASSEMBLY INSTRUCTIONS
PORTABLE & STATIONARY BENCHES
LAG SCREWS & CARRIAGE BOLTS

PORTABLE BENCH PARTS

2- FRAMES (1-LEFT,1-RIGHT)
2- 23" BRACES-1 END BENT
14- LAG SCREWS (1/4" X 1 1/4")
OR 10 CARRIAGE BOLTS (1/4" X 2")
& NUTS ALONG WITH 2 LAG SCREWS.
2- 5/16" X 1" BOLTS, NUTS

STATIONARY BENCH PARTS

2- FRAMES (1-LEFT,1-RIGHT)
12- LAG SCREWS (1/4" X 1 1/4")
OR 8 CARRIAGE BOLTS (1/4" X
2") & NUTS

TOOLS REQUIRED

7/16" WRENCH OR SOCKET
DRILL & 5/16" DIAMETER
DRILL BIT IF USING CARRIAGE
BOLTS. OMIT DRILL & BIT IF
LUMBER IS PRE-DRILLED.

1) FOR PORTABLE BENCHES ATTACH 2 X 10 TO SEAT BRACKETS, GOOD SIDE UP, LEAVING 4" OVERHANG ON EACH END. IF USING **CARRIAGE BOLTS** AND LUMBER IS NOT PRE-DRILLED USE BENCH FRAME AS A TEMPLATE TO LAYOUT HOLES, THEN DRILL. ONLY 2 HOLES PER EACH END OF BOARD ARE REQUIRED. ATTACH BRACES TO BOTTOM OF SEAT BOARD WITH REMAINING 2 CARRIAGE BOLTS. IF USING **LAG SCREWS** ONLY 3 LAGS ARE REQUIRED PER END OF BOARD. REMAINING 2 LAGS WILL FASTEN BRACES TO BOTTOM OF SEAT BOARD. OVERHANG FROM ANGLE IRON SHOULD BE 3/4" FROM BOARD FACE TO EDGE OF ANGLE IRON.

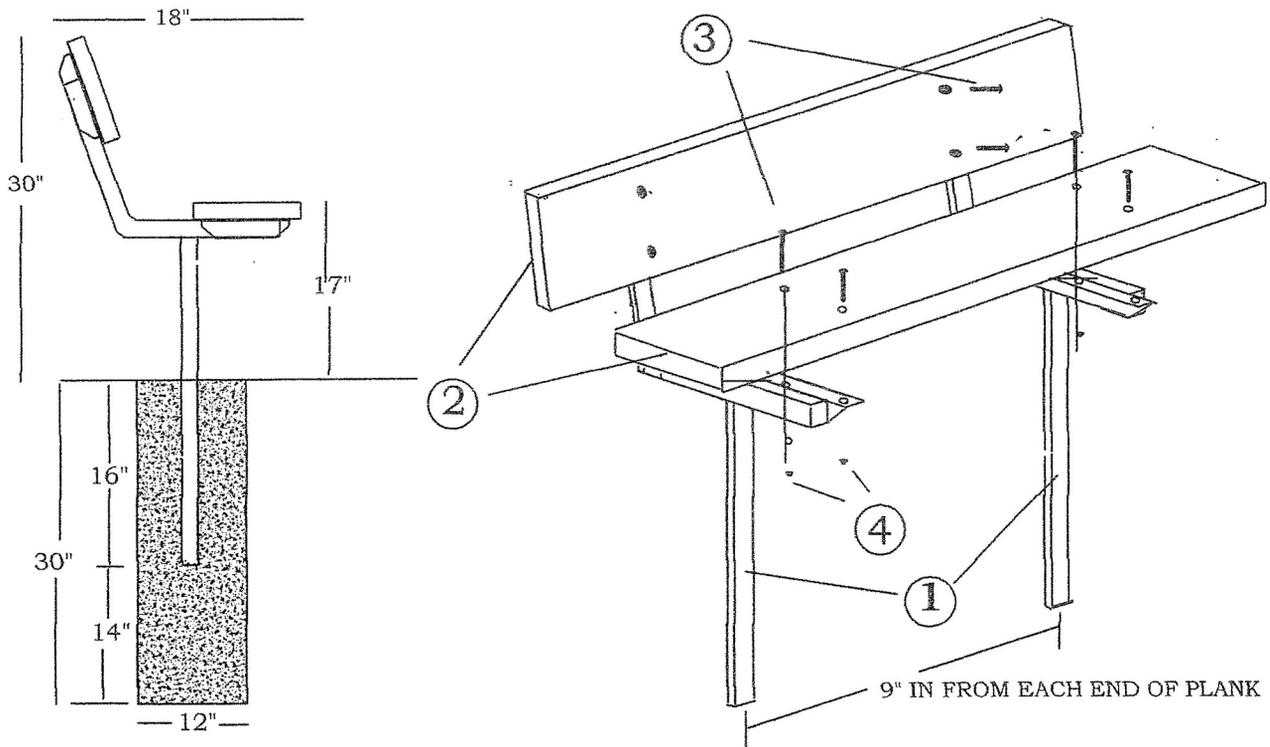
2) SQUARE UP FRAMES AND ATTACH BRACES TO FRAMES WITH 5/16" X 1" HEX HEAD BOLTS, NUTS. ATTACH OTHER END OF BRACES TO LUMBER WITH 1/4" X 1 1/4" LAG SCREWS.

3) ATTACH 2 X 10 TO BACK BRACKETS, GOOD SIDE FORWARD, REFERENCING FROM SAME DIMENSIONS AS LAYOUT OF SEATBOARD.

NOTE: FOR STATIONARY BENCHES THE BRACES ARE NOT NEEDED-OMIT THAT STEP & PROCEED WITH STEP 1 & 3.

THE STATIONARY BENCH DOES NOT HAVE THE "FOOT" THAT SITS ON THE GROUND, BUT HAS A LONGER VERTICAL TUBE FROM THE SEAT- ABOUT 18" LONGER THAN THE PORTABLE, CEMENT INTO THE GROUND FOLLOWING ASSEMBLY. IF YOU HAVE ANY QUESTIONS CONCERNING THE ASSEMBLY PLEASE CALL 1-800-393-9923.

3/14/06

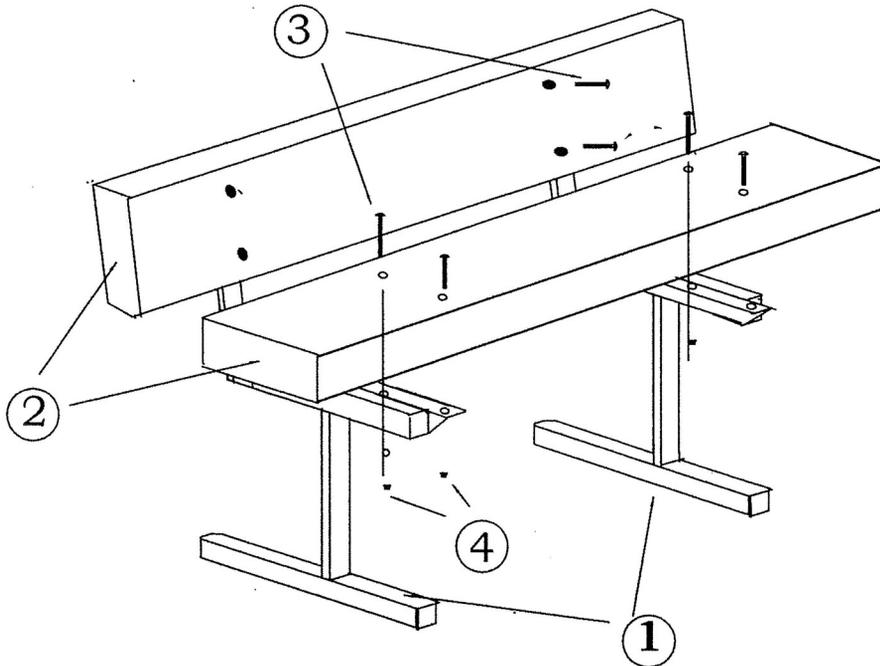


1. ATTACH PLANK TO BACK REST SUPPORT USING 4 - 2" CARRIAGE BOLTS AND NUTS.
2. ATTACH 2 X 10 PLANK TO SEAT SUPPORTS USING 4 - 2" CARRIAGE BOLTS AND NUTS.
3. TIGHTEN ALL HARDWARE.
4. SECURE INTO HOLES WITH CONCRETE AS SHOWN.

NOTE: LOCAL SOIL CONDITIONS MAY REQUIRE LARGER FOOTINGS.

| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|--------------------------|
| 1 | 2 | 200170 | END SUPPORT FRAME |
| 2 | | | 4' TO 8' PLANK LENGTH |
| 3 | 8 | 200226 | 1/4" X 2" CARRIAGE BOLTS |
| 4 | 8 | 200241 | 1/4" SERRATED NUTS |
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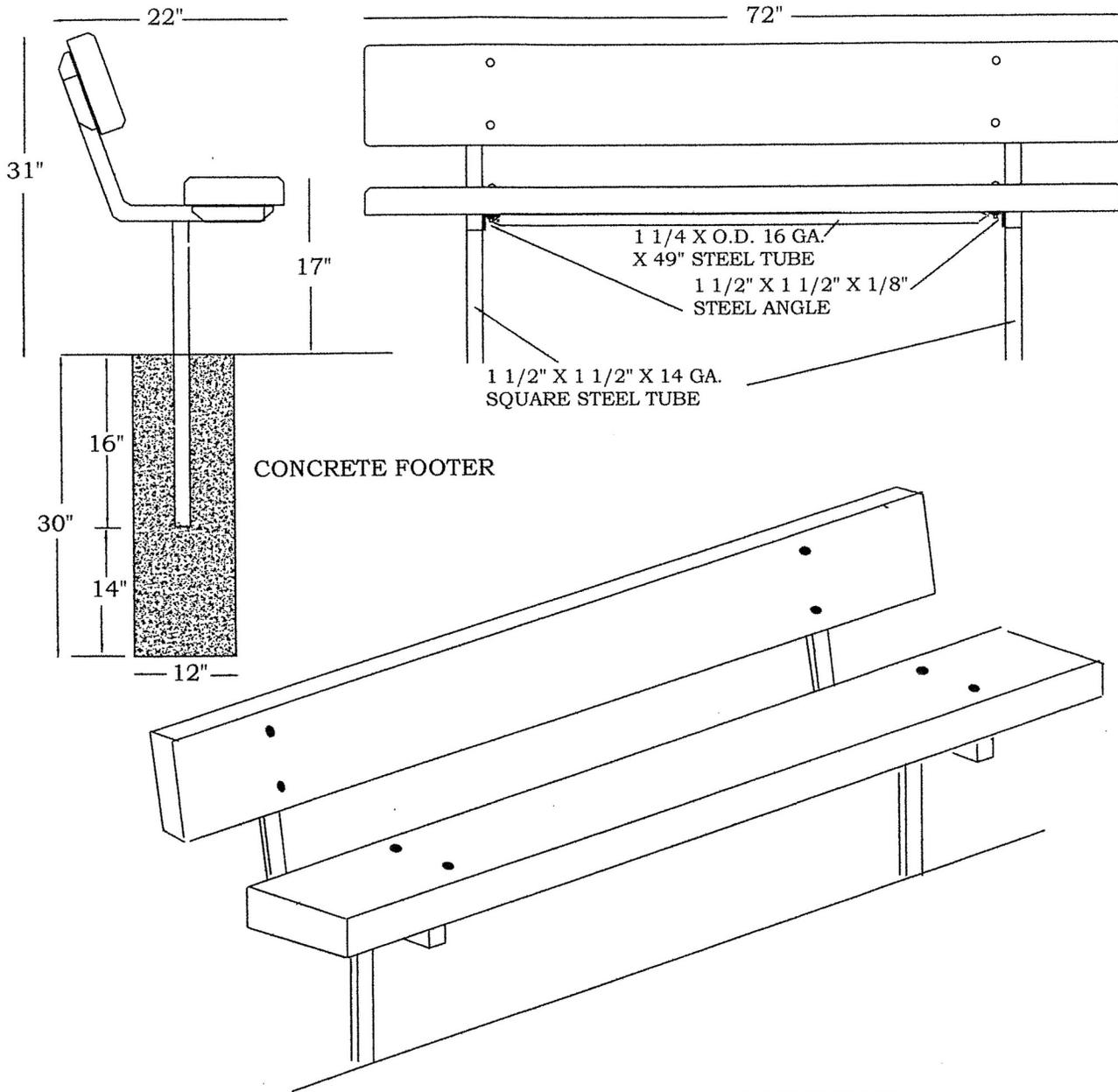
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|---------------------|--------------------|-----------------------------------|
| SCALE: NONE | APPROVED BY: _____ | STATIONARY PARK BENCH ASSEMBLY |
| DATE DRAWN: 4-13-09 | | |
| DRAWN BY: CHG | DATE: _____ | 14BS |
| DATE REVISED: | | |
| REVISED BY: | | |



1. ATTACH BOARDS TO BACK REST SUPPORT USING 4 - 3 1/2" CARRIAGE BOLTS.
2. ATTACH BOARDS TO SEAT SUPPORT USING 4 - 3 1/2" CARRIAGE BOLTS.
- 3 TIGHTEN ALL HARDWARE.

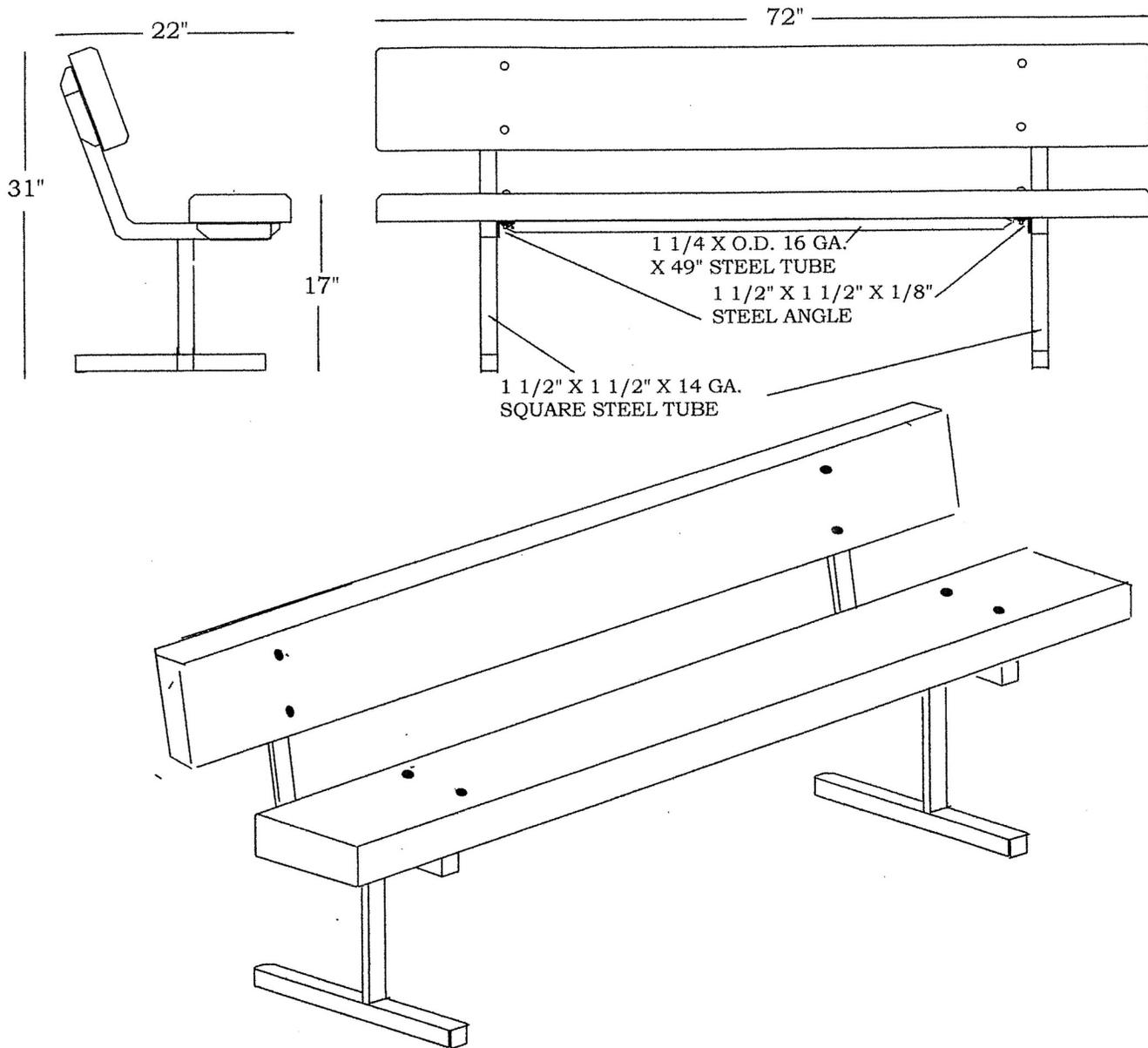
| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|-------------------------------|
| 1 | 2 | 200380 | END SUPPORT FRAME |
| 2 | 2 | BB4FTWW | 4' RECYCLED PLASTIC BOARDS |
| 3 | 8 | 200227 | 3 1/2" X 5/16" CARRIAGE BOLTS |
| 4 | 8 | 200230 | 5/16 SERRATED FLANGE NUTS |
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|---------------|---------|---|------------------------------------|
| SCALE: | NONE | FOR ASSEMBLY HELP -- CALL 1-800-393-9923 | 4' PORTABLE PARK BENCH ASSEMBLY |
| DATE DRAWN: | 3-13-06 | | B14BP-4 02GW1122P |
| DRAWN BY: | CHG | | |
| DATE REVISED: | 4-14-06 | | |
| REVISED BY: | CHG | | |



END SUPPORT FRAMES:
 14 GAUGE X 1 1/2" O.D. SQUARE TUBE
SEAT AND BACK SUPPORTS
 1 1/2" X 1 1/2" X 1/8" STEEL ANGLE
SEAT SUPPORT BRACE:
 16 GAUGE X 1 1/4" O.D. STEEL TUBE
HARDWARE
 GALVANIZED
FRAME AND SUPPORT BRACE FINISH
 PAINTED
FRAME WEIGHT: 28#
BARCOBOARDS WEIGHT: 28#

| | | | |
|---------------|---------|--------------------|---|
| SCALE: | NONE | APPROVED BY: _____ | 6' STATIONARY PARK BENCH SPECIFICATION SHEET |
| DATE DRAWN: | 9/14/05 | | |
| DRAWN BY: | CHG | | |
| DATE REVISED: | 3/15/06 | | |
| REVISED BY: | CHG | | |
| | | DATE: _____ | B14BS-6 02GW1123G |

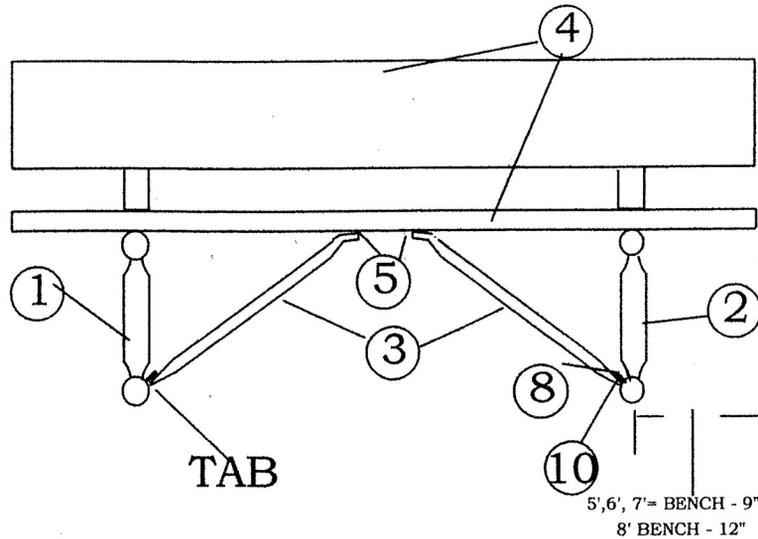
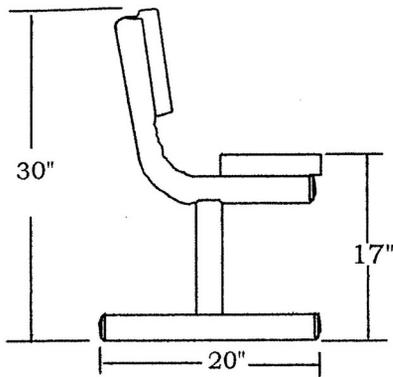


END SUPPORT FRAMES:
 14 GAUGE X 1 1/2" O.D. SQUARE TUBE
 SEAT AND BACK SUPPORTS
 1 1/2" X 1 1/2" X 1/8" STEEL ANGLE
 SEAT SUPPORT BRACE:
 16 GAUGE X 1 1/4" O.D. STEEL TUBE
 HARDWARE
 GALVANIZED
 FRAME AND SUPPORT BRACE FINISH
 PAINTED
 FRAME WEIGHT: 28#
 BARCOBOARDS WEIGHT: 28#

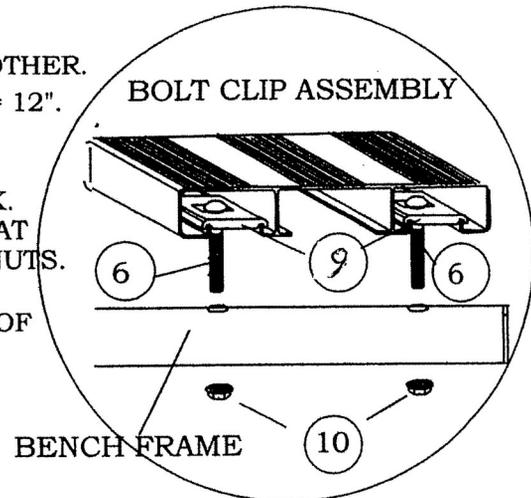
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|---------------|---------|
| SCALE: | NONE |
| DATE DRAWN: | 9/14/05 |
| DRAWN BY: | CHG |
| DATE REVISED: | 3/15/06 |
| REVISED BY: | CHG |

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|--------------------|
| APPROVED BY: _____ |
| DATE: _____ |

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|---|
| 6' PORTABLE PARK BENCH SPECIFICATION SHEET |
| B14BP-6 02GW1123P |



1. ATTACH 2 X 10 SEAT PLANK TO FRAME USING 8 - 3 1/2 " CARRIAGE BOLTS, BOLT CLIPS AND NUTS.
NOTE: BRACE TABS ON FRAMES SHOULD POINT TO EACH OTHER.
NOTE: FRAMES SHOULD BE 9" IN FROM END OF PLANK. 8' = 12".
2. ATTACH 2 X 10 BACK PLANK TO FRAMES USING 8 - 3 1/2 " CARRIAGE BOLTS, BOLT CLIPS AND NUTS.
3. TIGHTEN HARDWARE HOLDING FRAMES TO SEAT AND BACK.
4. ATTACH BRACE SUPPORT BRACKETS TO UNDERSIDE OF SEAT PLANK USING 4-1 1/4" CARRIAGE BOLTS, BOLT CLIPS AND NUTS.
5. CONNECT 23" BRACES TO FRAME TABS AND BRACE BRACKETS USING 4 - 1" HEX BOLTS AND NUTS. BENT END OF BRACE TO BOTTOM OF SEAT.
6. SQUARE PARTS AND TIGHTEN ALL HARDWARE.



| ITEM | QTY | DESCRIPTION |
|------|-----|--|
| 1 | 2 | END SUPPORT FRAME, RIGHT SIDE |
| 2 | 2 | END SUPPORT FRAME, LEFT SIDE |
| 3 | 2 | 23" X 1 1/4" TUBE BRACES |
| 4 | 2 | 2 X 10 ALUMINUM PLANKS, 5, 6, 7 OR 8' LONG |
| 5 | 2 | 1 1/2" X 8 1/5' BRACE SUPPORT BRACKET |
| 6 | 8 | 3 1/2" X 5/16" CARRIAGE BOLTS |
| 7 | 4 | 1 1/4" X 5/16" CARRIAGE BOLTS |
| 8 | 4 | 1" X 5/6" HEX HEAD BOLTS |
| 9 | 12 | ALUMINUM BOLT CLIPS |
| 10 | 16 | 5/16" SERRATED FLANGE NUTS |

- STEEL OPTIONS
- PAINTED
- COLOR OPTIONS
- BROWN
- GREEN
- HOT DIPPED GALVANIZED
- LENGTH OPTION
- 5' BENCH
- 6' BENCH
- 7' BENCH
- 8' BENCH

SPECIFICATIONS:

FRAME: 3 3/8" OD STEEL PIPE

SEAT & BACK:
2 X 10 SILVER ANODIZED ALUMINUM PLANK

FRAME: 3 3/8" OD STEEL PIPE

ALUMINUM AND/OR GALVANIZED

| | |
|---------------|---------|
| SCALE: | NONE |
| DATE DRAWN: | 7-26-11 |
| DRAWN BY: | CHG |
| DATE REVISED: | |
| REVISED BY: | |

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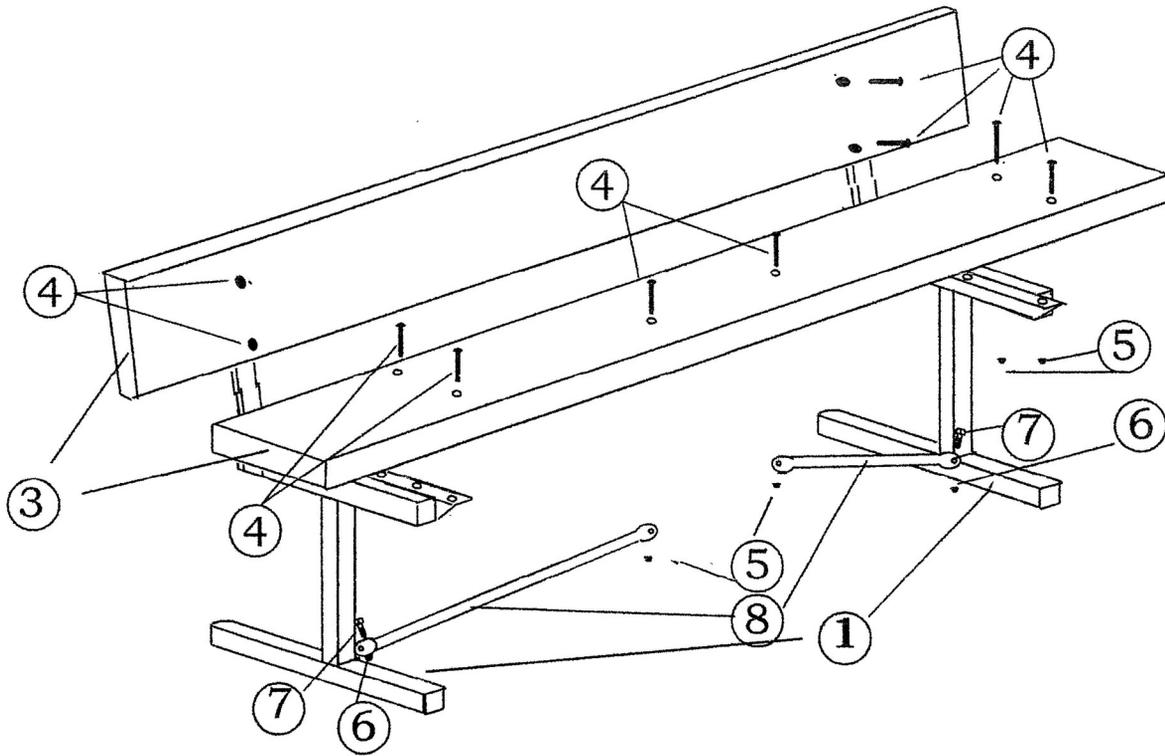
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1-800-393-9923

238BP SERIES

PORTABLE BENCH

5', 6', 7' AND 8' ALUMINUM



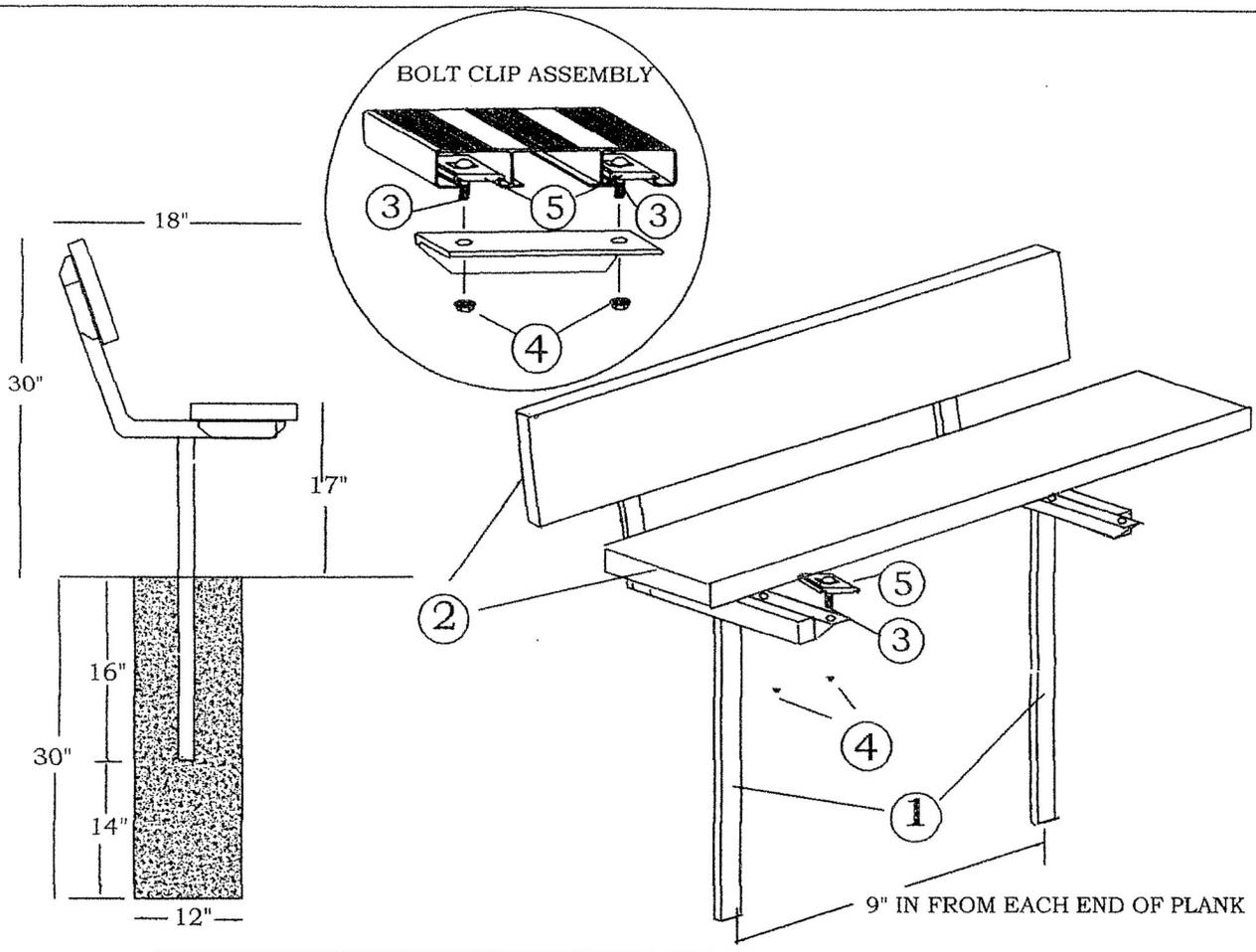
1. ATTACH BOARD TO BACK REST AND SEAT SUPPORT USING 8 - 2" CARRIAGE BOLTS AND 5/16" NUTS.
2. ATTACH 23" DIAGONAL SUPPORTS USING TO END FRAMES USING 1" HEX HEAD BOLTS.
3. ATTACH 23" DIAGONAL BRACE TO THE UNDERSIDE OF SEAT BOARD WITH 2 - 2" CARRIAGE BOLTS.
4. TIGHTEN ALL HARDWARE.

| ITEM | QTY | DESCRIPTION |
|------|-----|---------------------------------------|
| 1 | 2 | END SUPPORT FRAME |
| 2 | | |
| 3 | 2 | 4', 5', 6' OR 8' - 2 X 10 WOOD BOARDS |
| 4 | 10 | 2" X 1/4" CARRIAGE BOLTS |
| 5 | 10 | 1/4" SERRATED FLANGE NUTS |
| 6 | 2 | 5/16 SERRATED FLANGE NUTS |
| 7 | 2 | 1" X 5/16" HEX HEAD BOLTS |
| 8 | 2 | 23" X 1 1/4" DIAGONAL TUBE BRACE |
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|---------------|----------|
| SCALE: | NONE |
| DATE DRAWN: | 4/10/09 |
| DRAWN BY: | CHG |
| DATE REVISED: | 10/20/11 |
| REVISED BY: | CHG |

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PORTABLE BENCH
 WOOD SEAT AND BACK
**14BP SERIES
 ASSEMBLY**



1. ATTACH BOARD TO BACK REST AND SEAT SUPPORT USING 8 - 1 1/4" CARRIAGE BOLTS, BOLT CLIPS AND 5/16" NUTS.
2. TIGHTEN ALL HARDWARE.
3. SECURE INTO HOLES WITH CONCRETE AS SHOWN.

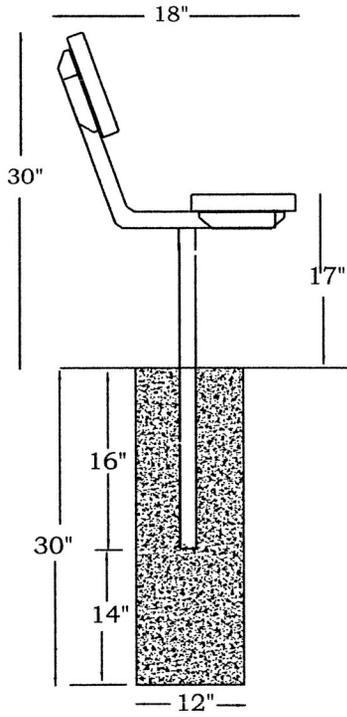
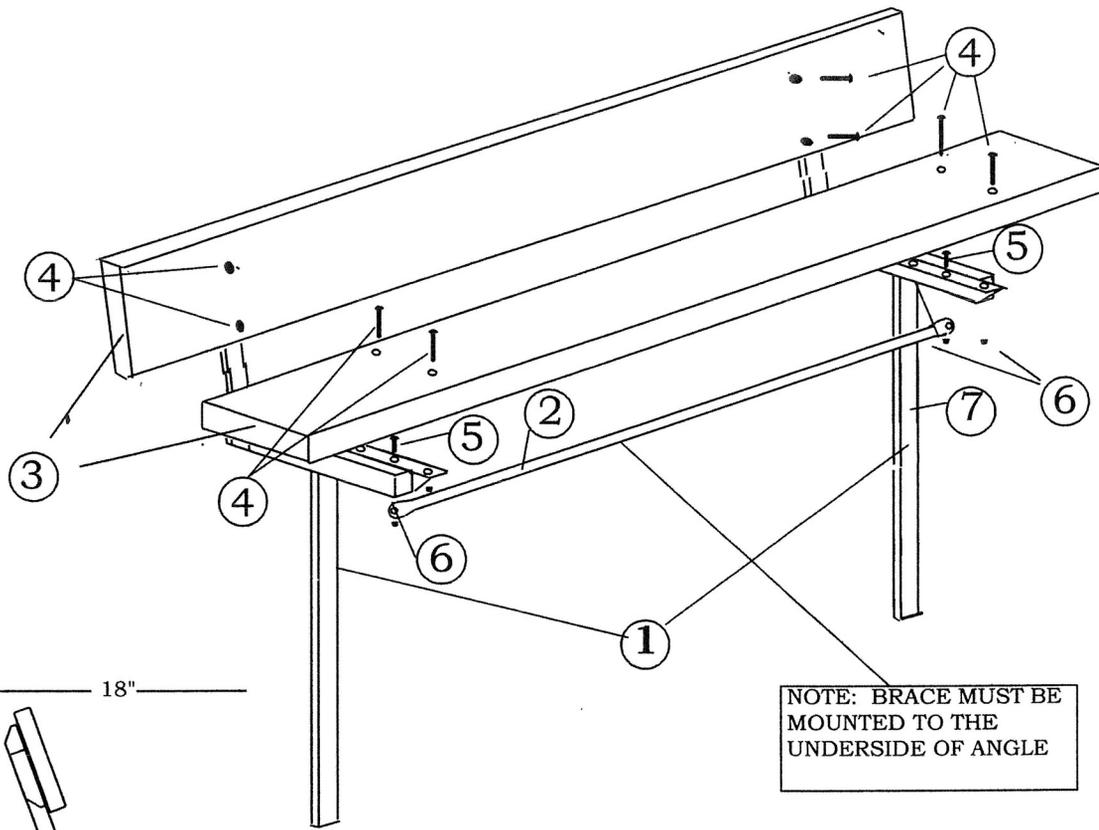
NOTE: LOCAL SOIL CONDITIONS MAY REQUIRE LARGER FOOTINGS.

| ITEM | QTY | DESCRIPTION |
|------|-----|---|
| 1 | 2 | END SUPPORT FRAME |
| 2 | | 4' TO 8' - 2 X 10 ALUMINUM PLANKS WITH END CAPS INSTALLED |
| 3 | 8 | 5/16" X 1-1/4" CARRIAGE BOLTS |
| 4 | 8 | 5/16 SERRATED FLANGE NUTS |
| 5 | 10 | BOLT CLIP |
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SCALE: NONE
 DATE DRAWN: 4-13-09
 DRAWN BY: CHG
 DATE REVISED:
 REVISED BY:

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STATIONARY BENCH
 ALUMINUM SEAT & BACK
**14BS SERIES
 ASSEMBLY**



1. ATTACH BOARD TO BACK REST SUPPORT USING 4 - 2" CARRIAGE BOLTS AND 5/16" NUTS.
2. ATTACH 49" SEAT SUPPORT BRACE TO THE UNDERSIDE CENTER OF SEAT SUPPORT ANGLE WITH 2 - 1" CARRIAGE BOLTS.
3. ATTACH BOARD TO SEAT SUPPORTS USING 4 - 2" CARRIAGE BOLTS. TIGHTEN ALL HARDWARE.
4. DIG FOOTING HOLES AND CONCRETE PER DRAWING

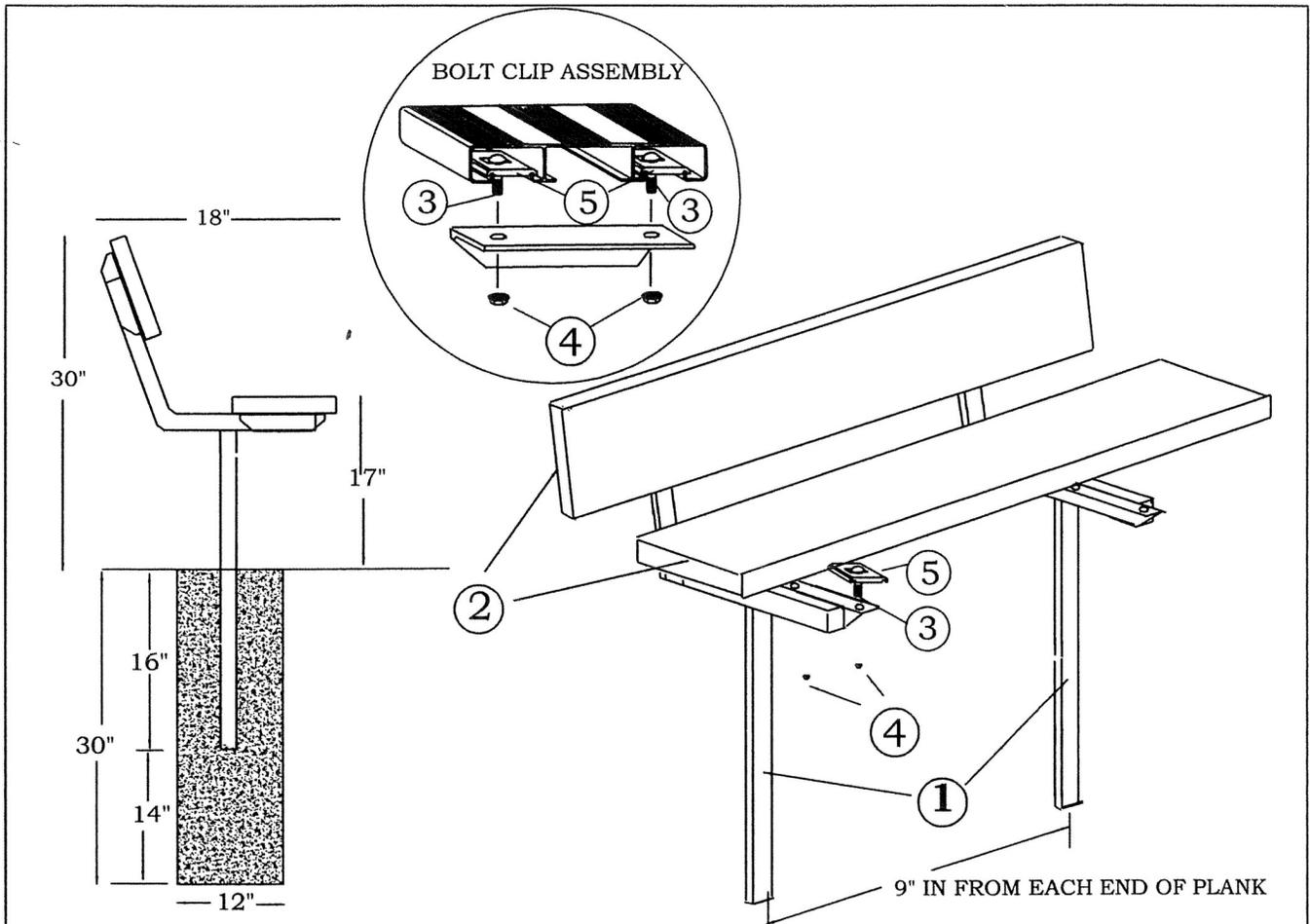
| ITEM | QTY | DESCRIPTION |
|------|-----|--|
| 1 | 2 | END SUPPORT FRAME |
| 2 | 1 | 49" STEEL SUPPORT BRACE (6' BENCH) |
| 3 | 2 | 6' - 2 X 10 RECYCLED PLASTIC BOARDS |
| 4 | 8 | 2" X 5/16" CARRIAGE BOLTS |
| 5 | 2 | 1" X 5/16" CARRIAGE BOLTS |
| 6 | 10 | 5/16 SERRATED FLANGE NUTS |
| 7 | | |
| 8 | | |
| 2 | 1 | 71" STEEL SUPPORT BRACE (8' BENCH) |
| 3 | 2 | 8' - 2 X 10 RECYCLED PLASTIC BOARDS (8' BENCH) |

NOTE: LOCAL SOIL CONDITIONS MAY REQUIRE LARGER FOOTINGS

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| SCALE: | NONE |
| DATE DRAWN: | 4/8/09 |
| DRAWN BY: | CHG |
| DATE REVISED: | |
| REVISED BY: | |

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1-800-393-9923

STATIONARY BENCH-RECYCLED PLASTIC SEAT AND BACK
14BS-PL SERIES ASSEMBLY



1. ATTACH BOARD TO BACK REST AND SEAT SUPPORT USING 8 - 1 1/4" CARRIAGE BOLTS, BOLT CLIPS AND 5/16" NUTS.
2. TIGHTEN ALL HARDWARE.
3. SECURE INTO HOLES WITH CONCRETE AS SHOWN.

NOTE: LOCAL SOIL CONDITIONS MAY REQUIRE LARGER FOOTINGS.

| ITEM | QTY | DESCRIPTION |
|------|-----|---|
| 1 | 2 | END SUPPORT FRAME |
| 2 | | 4' TO 8' - 2 X 10 ALUMINUM PLANKS WITH END CAPS INSTALLED |
| 3 | 8 | 5/16" X 1-1/4" CARRIAGE BOLTS |
| 4 | 8 | 5/16 SERRATED FLANGE NUTS |
| 5 | 210 | BOLT CLIP |
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| SCALE: NONE | GERBER MFG., LTD.  2917 LATHAM DRIVE - MAIDSON, WI 53713 1-800-393-9923 | STATIONARY BENCH ALUMINUM SEAT & BACK |
| DATE DRAWN: 4-13-09 | | 14BS SERIES ASSEMBLY |
| DRAWN BY: CHG | | |
| DATE REVISED: | | |
| REVISED BY: | | |

GERBER Manufacturing Ltd.

2917 Latham Drive

Madison, WI 53713

Www.gerbertables.com

(608) 271-2777 (800) 393-9923

Fax: (608)271-1920

INSTALLATION INSTRUCTIONS

238BS & 238BP-2X4-HG BENCH

(PORTABLE & STATIONARY)

PARTS LIST PER BENCH - FRAMES ONLY

STATIONARY

2 UPRIGHTS

12 - 5/16" x 4 1/4" CARRIAGE BOLTS

12 - 5/16" SERRATED FLANGED NUTS

6 - 2X4'S CUT TO DESIRED LENGTH (OPTIONAL)

MATERIALS/TOOLS REQUIRED

1/2" WRENCH OR SOCKET

POST HOLE DIGGER

DRILL/ 3/8" DRILL BIT

(TO DRILL LUMBER)

CEMENT MIX

TAPE MEASURER

SQUARE

PORTABLE

2 - UPRIGHTS 1- LEFT 1- RIGHT

2 - 23" BRACES (BENT ON ONE END)

12 - 5/16" X 4 1/4" CARRIAGE BOLTS

14 - 5/16" SERRATED FLANGED NUTS

2 - 5/16" X 1" HEXHEAD LAGSCREWS

6 - 2X4'S CUT TO DESIRED LENGTH (OPTIONAL)

2 - 1/4" X 1 1/4" LAGSCREWS

MATERIALS/TOOLS REQUIRED

1/2" WRENCH OR SOCKET

DRILL/ 3/8" DRILL BIT

(TO DRILL LUMBER)

TAPE MEASURER

SQUARE

1) Drill 3/8" diameter holes in 2 X 4's centered to width of board and 8" from end of board. Attach 2 X 4 boards to bench legs using 5/16" X 4 1/4" carriage bolts & serrated flanged nuts.

2) For Stationary Benches: Assemble benches complete. Direct bury-Dig footing holes to 18" in depth spaced to match frame to frame width. Set assembled bench in footing holes & prop in plumb & level position. Pour concrete footings and let stand for 24 hours before using.

3) For Portable Benches: Follow step 1. Attach braces to welded tab on each frame (Bent end attaches to underside of lumber), with a 5/16" X 1" hex head bolt and serrated flanged nut. Finger tighten only. Attach opposite end to center seat board with 1/4" X 1 1/4" lag screw. Tighten lag screw until seated. Secure fastener on opposite end of brace tight.

4) See Bench illustration on reverse side.

5) Any questions on installation, please call us at 800-393-9923.

10/04



MANUFACTURING, LTD.



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PICNIC TABLES - GRILLS - BENCHES - PATIO TABLES

e-mail: gerber@chorus.net

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ASSEMBLY INSTRUCTIONS FOR PORTABLE 238 BENCHES WITH 2X10 LUMBER

Parts List per Bench:

- 2 – 238 Bench Frames
- 8 – 5/16" X 4 1/4" Carriage Bolts
- 2 – 5/16" X 1" Hex Head Bolts
- 2 – 5/16" X 2" Carriage Bolts
- 12 – 5/16" Serrated Flanged Hex Head Nuts
- 2 – 2"x10" Lumber of desired length, if ordered with frame
- 2 – 23" Braces Bent one End

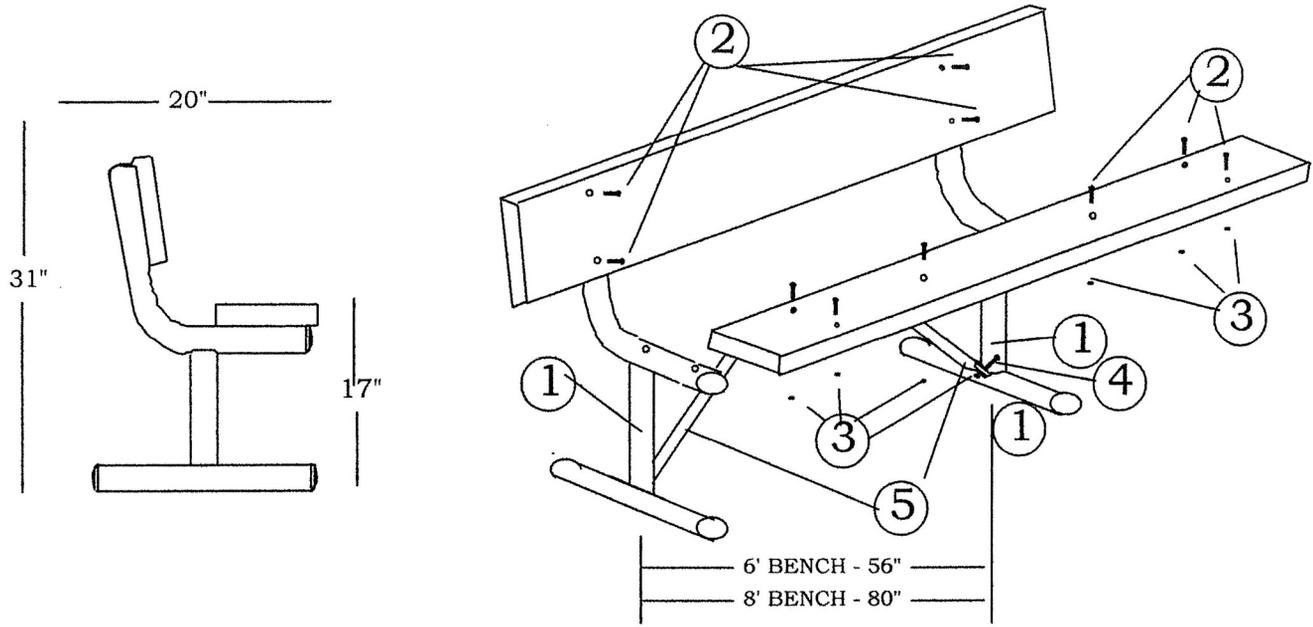
Tools Required:

- Tape Measurer
- 1/2 in Wrench or Socket

-
- 1) Drill 3/8" diameter holes in 2"x10" lumber. 2 holes are required per board end. Locate approx 8" from end. Dimension between 2 holes is 6 3/4" equally spaced off each side edge of board. On seat board only drill 2 holes closer to the center length of board to affix 23" brace. Locate approx 26 3/4" from end and 1 1/2" in from side edge.
 - 2) Fasten lumber to frames using 8 – 5/16" x 4 1/4" carriage bolts with serrated flanged nuts. Fasten bent end of 2 braces to underside of seat board using 2 – 5/16" x 2" carriage bolts with serrated flanged nuts. Opposite end of each brace will attach to tab welded on side of bench end frame with a 5/16"x1" hex head bolt with serrated flanged nut.
 - 3) Secure all fasteners tight. Bench is ready for use.

If you have any questions regarding the assembly, please give a call @ 800-393-9923.

Rev; 8-05



1. ATTACH 2 X 10 PLANK TO BACK REST SUPPORT USING 4 - 5 1/4 " CARRIAGE BOLTS AND NUTS.
2. ATTACH 2 X 10 PLANK TO SEAT SUPPORTS USING 4 - 5 1/4" CARRIAGE BOLTS AND NUTS.
3. ATTACH 23" BRACES TO FRAME USING 1" CAP SCREWS
4. ATTACH BRACES TO UNDERSIDE OF SEAT USING 5 1/4" CARRIAGE BOLTS
5. TIGHTEN ALL HARDWARE.

| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|-------------------------------|
| 1 | 2 | | END SUPPORT FRAME |
| 2 | 10 | | 5 1/4" X 5/16" CARRIAGE BOLTS |
| 3 | 12 | | 5/16" SERRATED FLANGE NUTS |
| 4 | 2 | | 5/16" HEX HEAD CAP SCREWS |
| 5 | 2 | | 23" X 1 1/4" TUBE BRACES |
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STEEL OPTIONS

PAINTED

COLOR OPTIONS

BROWN

GREEN

HOT DIPPED GALVANIZED

HARDWARE

CARRIAGE BOLTS

WOOD OPTIONS

GRADE 'C' SOUTHERN PINE

GRADE "C" TREATED SOUTHERN PINE

LENGTH OPTION

5' BENCH

6' BENCH

7' BENCH

8' BENCH

| | |
|---------------|---------|
| SCALE: | NONE |
| DATE DRAWN: | 3-15-11 |
| DRAWN BY: | CHG |
| DATE REVISED: | 3-16-11 |
| REVISED BY: | CHG |

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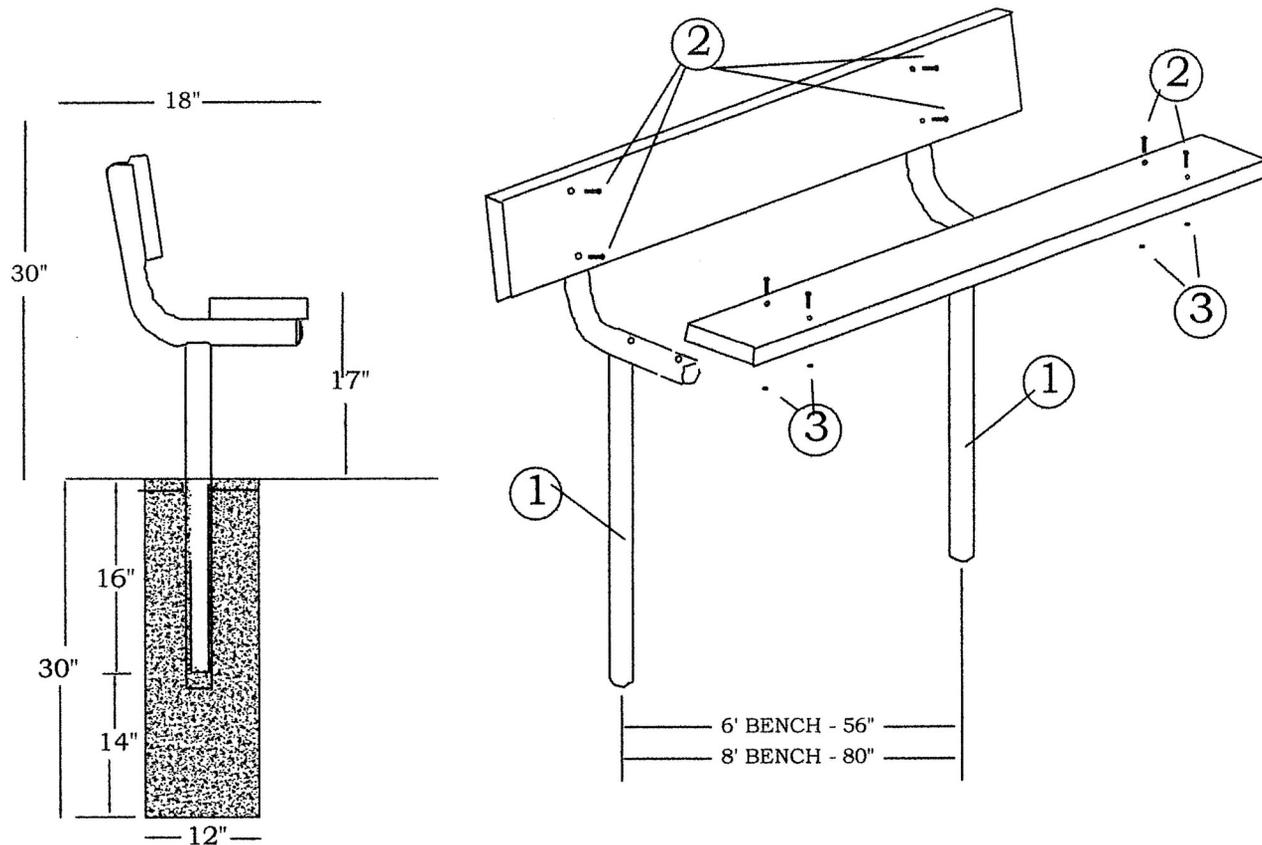
2917 LATHAM DRIVE - MAIDSON, WI 53713

1-800-393-9923

238BP SERIES

PORTABLE BENCH

5', 6', 7' AND 8' LUMBER



1. DIG TWO HOLES PER DRAWING. NOTE: LOCAL SOIL CONDITIONS MAY REQUIRE LARGER FOOTINGS.
2. ATTACH PLANK TO BACK REST SUPPORT USING 4 - 5 1/4" CARRIAGE BOLTS AND NUTS.
3. ATTACH 2 X 10 PLANK TO SEAT SUPPORTS USING 4 - 5 1/4" CARRIAGE BOLTS AND NUTS.
4. TIGHTEN ALL HARDWARE.
5. SECURE INTO HOLES WITH CONCRETE AS SHOWN.

| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|-------------------------------|
| 1 | 2 | | END SUPPORT FRAME |
| 2 | 8 | | 5 1/4" X 5/16" CARRIAGE BOLTS |
| 3 | 8 | | 5/16" SERRATED FLANGE NUTS |
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STEEL OPTIONS

PAINTED

COLOR OPTIONS

BROWN

GREEN

HOT DIPPED GALVANIZED

HARDWARE

CARRIAGE BOLTS

WOOD OPTIONS

GRADE 'C' SOUTHERN PINE

GRADE "C" TREATED SOUTHERN PINE

LENGTH OPTION

5' BENCH

6' BENCH

7' BENCH

8' BENCH

SCALE: NONE
 DATE DRAWN: 3-15-11
 DRAWN BY: CHG
 DATE REVISED: 3-15-11
 REVISED BY: CHG

GERBER MFG., LTD. 
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238BS SERIES
STATIONARY BENCH
 5', 6', 7' AND 8' LUMBER



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PICNIC TABLES - GRILLS - BENCHES - PATIO TABLES

e-mail: gerber@chorus.net

2917 LATHAM DRIVE - MADISON, WISCONSIN 53713 - 800-393-9923 - FAX 608-271-1920

ASSEMBLY INSTRUCTIONS FOR PORTABLE 238 BENCHES WITH 2X10 LUMBER

Parts List per Bench:

- 2 – 238 Bench Frames
- 8 – 5/16" X 4 1/4" Carriage Bolts
- 2 – 5/16" X 1" Hex Head Bolts
- 2 – 5/16" X 2" Carriage Bolts
- 12 – 5/16" Serrated Flanged Hex Head Nuts
- 2 – 2"x10" Lumber of desired length, if ordered with frame
- 2 – 23" Braces Bent one End

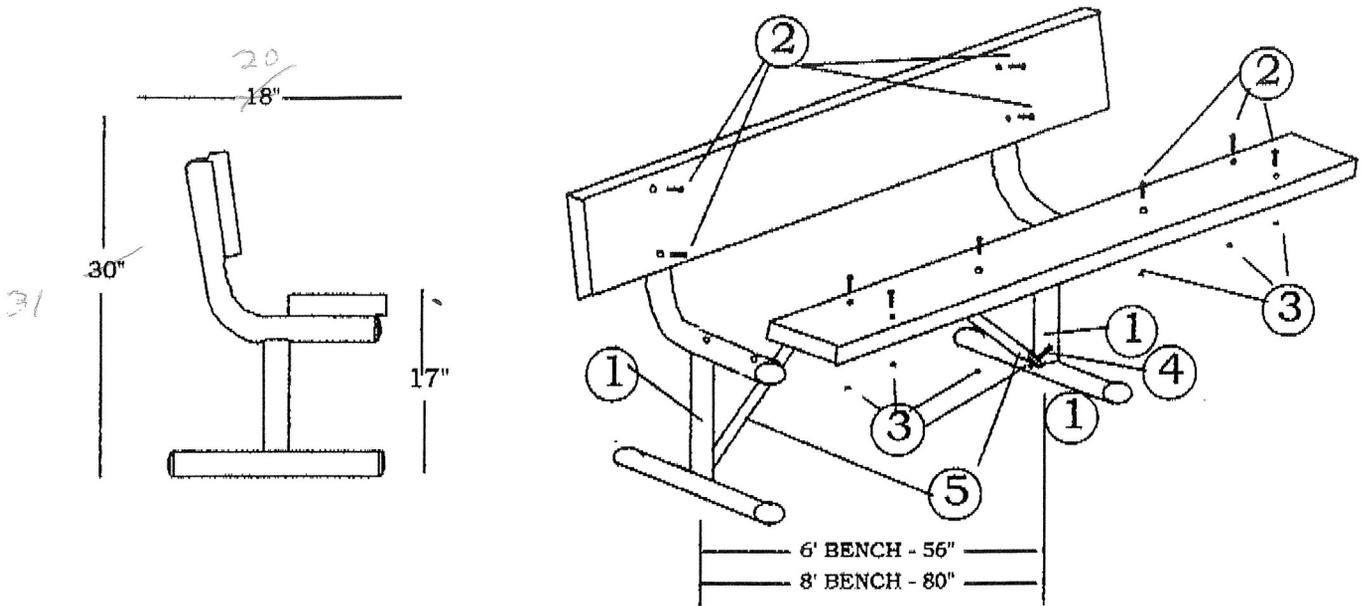
Tools Required:

- Tape Measurer
- 1/2 in Wrench or Socket

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- 1) Drill 3/8" diameter holes in 2"x10" lumber. 2 holes are required per board end. Locate approx 8" from end. Dimension between 2 holes is 6 3/4" equally spaced off each side edge of board. On seat board only drill 2 holes closer to the center length of board to affix 23" brace. Locate approx 26 3/4" from end and 1 1/2" in from side edge.
 - 2) Fasten lumber to frames using 8 – 5/16" x 4 1/4" carriage bolts with serrated flanged nuts. Fasten bent end of 2 braces to underside of seat board using 2 – 5/16" x 2" carriage bolts with serrated flanged nuts. Opposite end of each brace will attach to tab welded on side of bench end frame with a 5/16"x1" hex head bolt with serrated flanged nut.
 - 3) Secure all fasteners tight. Bench is ready for use.

If you have any questions regarding the assembly, please give a call @ 800-393-9923.

Rev; 8-05



1. ATTACH 2 X 10 PLANK TO BACK REST SUPPORT USING 4 - 5 1/4 " CARRIAGE BOLTS AND NUTS.
2. ATTACH 2 X 10 PLANK TO SEAT SUPPORTS USING 4 - 5 1/4" CARRIAGE BOLTS AND NUTS.
3. ATTACH 23" BRACES TO FRAME USING 1" CAP SCREWS
4. ATTACH BRACES TO UNDERSIDE OF SEAT USING 5 1/4" *Carriage Bolt*
5. TIGHTEN ALL HARDWARE.

| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|-------------------------------|
| 1 | 2 | | END SUPPORT FRAME |
| 2 | 8 | | 5 1/4" X 5/16" CARRIAGE BOLTS |
| 3 | 10 | | 5/16" SERRATED FLANGE NUTS |
| 4 | 2 | | 5/16" HEX HEAD CAP SCREWS |
| 5 | 2 | | 23" X 1 1/4" TUBE BRACES |
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STEEL OPTIONS

PAINTED

COLOR OPTIONS

BROWN

GREEN

HOT DIPPED GALVANIZED

HARDWARE

CARRIAGE BOLTS

WOOD OPTIONS

GRADE 'C' SOUTHERN PINE

GRADE "C" TREATED SOUTHERN PINE

LENGTH OPTION

5' BENCH

6' BENCH

7' BENCH

8' BENCH

SCALE: NONE

DATE DRAWN: 3-15-11

DRAWN BY: CHG

DATE REVISED:

REVISED BY:

GERBER MFG., LTD.

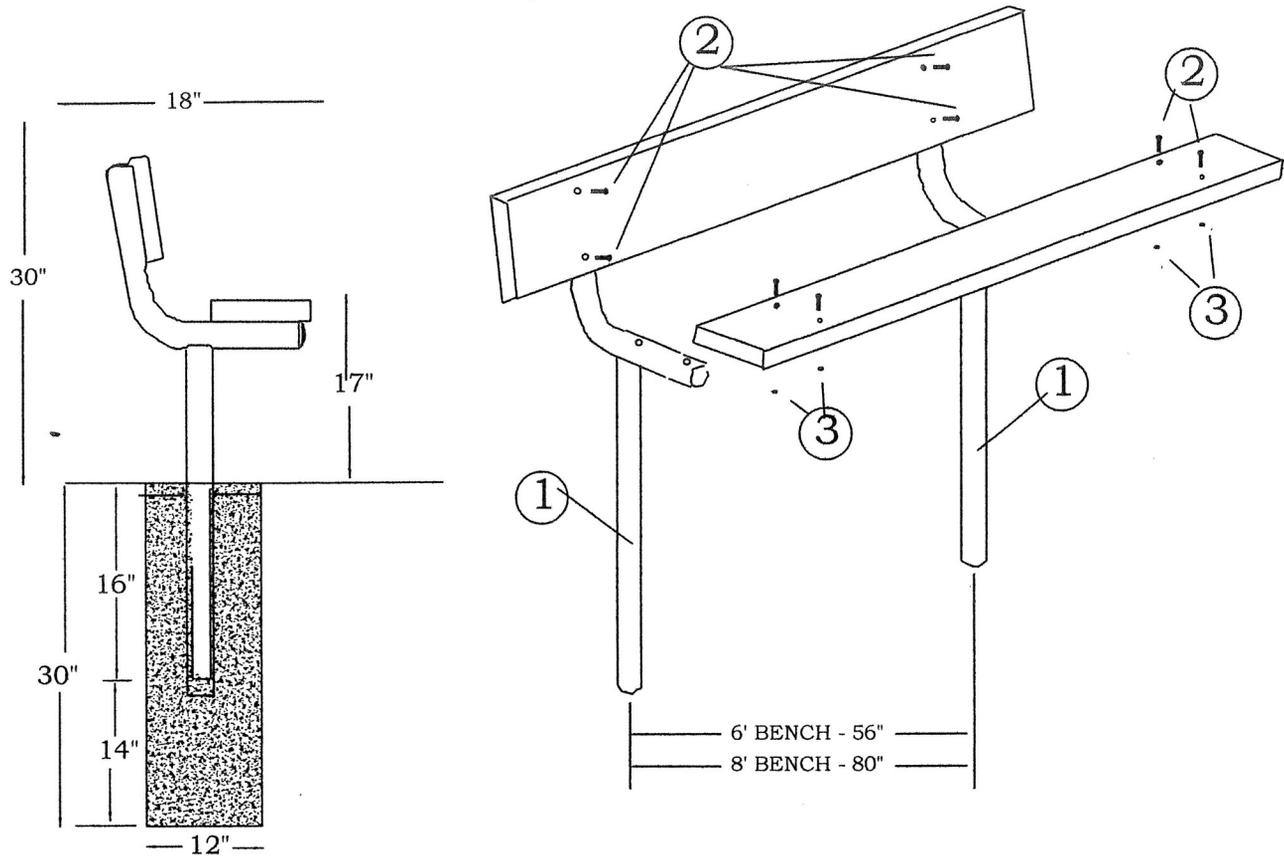
2917 LATHAM DRIVE - MAIDSON, WI 53713

1-800-393-9923

238BP SERIES

PORTABLE BENCH

5', 6', 7' AND 8' LUMBER



1. DIG TWO HOLES PER DRAWING. NOTE: LOCAL SOIL CONDITIONS MAY REQUIRE LARGER FOOTINGS.
2. ATTACH PLANK TO BACK REST SUPPORT USING 4 - 5 1/4" CARRIAGE BOLTS AND NUTS.
3. ATTACH 2 X 10 PLANK TO SEAT SUPPORTS USING 4 - 5 1/4" CARRIAGE BOLTS AND NUTS.
4. TIGHTEN ALL HARDWARE.
5. SECURE INTO HOLES WITH CONCRETE AS SHOWN.

| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|-------------------------------|
| 1 | 2 | | END SUPPORT FRAME |
| 2 | 8 | | 5 1/4" X 5/16" CARRIAGE BOLTS |
| 3 | 8 | | 5/16" SERRATED FLANGE NUTS |
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- STEEL OPTIONS**
- PAINTED
 - HOT DIPPED GALVANIZED
- COLOR OPTIONS**
- BROWN
 - GREEN
- HARDWARE**
- CARRIAGE BOLTS
- WOOD OPTIONS**
- GRADE 'C' SOUTHERN PINE
 - GRADE "C" TREATED SOUTHERN PINE
- LENGTH OPTION**
- 5' BENCH
 - 6' BENCH
 - 7' BENCH
 - 8' BENCH

| | |
|---------------|---------|
| SCALE: | NONE |
| DATE DRAWN: | 3-15-11 |
| DRAWN BY: | CHG |
| DATE REVISED: | 3-15-11 |
| REVISED BY: | CHG |

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238BS SERIES
STATIONARY BENCH
 5', 6', 7' AND 8' LUMBER