

Model 100 HD Assembly Instructions



Materials Recommended For 8-Foot Picnic Table

- 5 — 2" x 10" x 8' planks, top and seat
- 2 — 2" x 4" x 5' lumber (or #100-C Steel Connectors)
- 20 — 1/4" x 2 1/4" carriage bolts, top and seats
- 12 — 1/4" x 2 1/4" machine bolts for securing 2x4's to frame and braces
- 4 — 1/4" x 3/4" stove bolts, braces to frame
- Wood preservative and finish (Ask your dealer)

ASSEMBLY INSTRUCTIONS

Drill and bolt 2x4's (or steel connectors) to upper corners of frames and secure the four diagonal steel braces, as shown above. Make certain frames are square with 2x4's; do not give final tightening to diagonal braces until seat planks are in place. Then drill and bolt on top and seat planks. Leave about 1/4" between top boards.